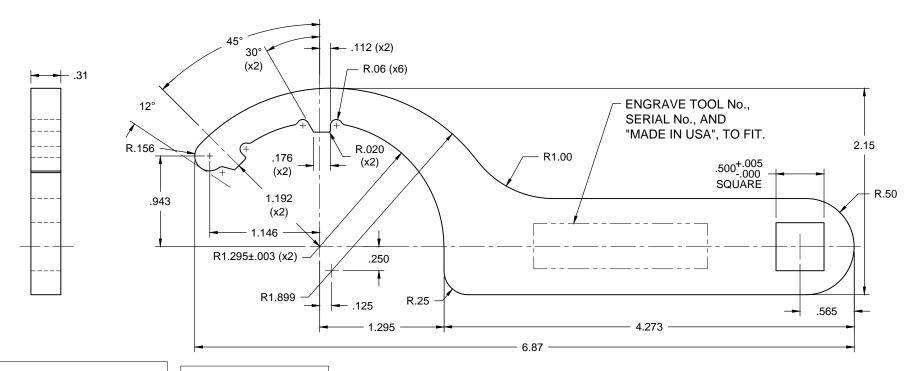
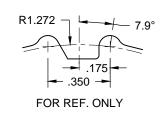
This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

П	REVISIONS						
	REV	DESCRIPTION	DATE	INITIAL	APPROVED		
	1	RE-DESIGNED TOOL, WAS A BUY OUT WITH SOCKET DRIVES WELDED TO IT.	11/20/09	WP	DW		
	1A	CH'D FINISH FROM BLACK OXIDE PER E.B.	8/30/11	RJC	EB		
	1B	CH'D MATERIAL FROM 4140 AND THICKNESS FROM 3/8 PER R.W.	5/10/12	RJC	RW		







## NOTES

1. ALTERNATE METHOD OF MANUFACTURING IS TO EDM THE TOOTH AND INTERNAL RADIUS AREA, WITH OUT THE CORNER RADIUS'S.

2. MODIFIED VERSION OF TOOL 269T9211-005.

® RED	BARN	MACHINE
\	II ADT	CDANINIED.

WRENCH- ADT. SPANNER;
T/R DRIVE SHAFT NUT
DWG NO.

	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES					
	TOLERANCES ON:					
_	DECIMALS					
	.XXX ± .005 FRACTIONS ± 1/32					
_	.XX ± .01 ANGLES ± .5°					
	.X ± .1					

DRAWN BY:	PERRI	11
APPROVED	z	Weil
HEAT TREAT	RC 40-	-45
FINISH SPEC	BLACK	ZINC
l	JSED ON MODE	L
FI	RE SCOUT	&

REV 1B

ASSY QTY	ASSY QTY	B/O	PART#	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	.X:
			-005A	1	SPANNER WRENCH	01	5/16 x 3 x 7	.x
								ı
								Ш.
	ASSY #							SC

UNLESS OTHERWISE SPECIFIED

1. BREAK ALL SHARP EDGES
.015 x 45° PR .015 R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING

CALE

1: 1

DATE
11-20-09

SHEET
1 of

This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

ASSY ASSY B/O PART #

UNIT QTY

DESCRIPTION

MATERIAL

	REVISIONS			
REV	DESCRIPTION	DATE	INITIAL	APPROVED
-		-	_	_

## RED BARN MACHINE

B/O INFORMATION OR SPECIFICATIONS

TITLE							
DWG NO.	- <del>-</del>	REV					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON:	DRAWN BY: PERRITT APPROVED						
DECIMALS .XXX ± .005 FRACTIONS ± 1/32	THERWISE SPECIFIED DRAWN BY: PERRITT APPROVED HEAT TREAT FINISH SPEC THERWISE SPECIFIED (ALL SHARP EDGES						
.X ± .1	SPEC						
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R	WISE SPECIFIED ARE IN INCHES  RACTIONS ± 1/32 ANGLES ±.5° WISE SPECIFIED HARP EDGES  WERN BY: PERRITT APPROVED HEAT TREAT FINISH SPEC USED ON MODEL						

NTS

1 of 1

 REVISIONS

 REV
 DESCRIPTION
 DATE
 INITIAL
 APPROVE

 - -

## NOT APPROVED FOR PRODUCTION

® RED BARN MACHINE

ASSY AS QTY Q	SSY TY B/C	PART#	QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.	
		-1	1	RND	6061	Ø8-1/4 x 3-7/8	2	DWG NO.
								UNLESS OTHERWISE SPECIFIED DRAWN BY: PERRITT DIMENSIONS ARE IN INCHES
								TOLERANCES ON: APPROVED
								.XXX ± .005 FRACTIONS ± 1/32 TREAT
								X ± .01   ANGLES ± .5°   SPEC   USED ON MODEL
								1. BREAK ALL SHARP EDGES
								.015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING
AS	#SSY							$\begin{bmatrix} \text{SCALE} & \text{NTS} & \end{bmatrix} \begin{bmatrix} \text{DATE} & 8-15-07 \end{bmatrix} \begin{bmatrix} \text{SHEET} & 1 & \text{of} & 1 \end{bmatrix}$